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Meaning of Metal Cutting: Metal cutting is “the process of removing unwanted material in the form of chips, from a block of metal, using cutting tool”.

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•Forces F , N , F_s , and F_n cannot be directly measured
•Forces acting on the tool that can be measured: Cutting force F_c and Thrust force F_t Figure 21.10 -Forces in metal cutting: (b) forces acting on the tool that ...

THEORY OF METAL MACHINING

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Section A Mechanism of Metal Cutting: Deformation of metal during machining, nomenclature of lathe, milling tools, mechanics of chip formation, built-up edges, mechanics of orthogonal and oblique cutting, Merchant cutting force circle and shear angle relationship in orthogonal cutting, factors affecting tool forces. Cutting speed, feed and depth of cut, surface finish.

Section A Mechanism of Metal Cutting Deformation of metal ...

- The tool is harder than the work metal
- The tool is properly shaped so that its edge can be effective in cutting the metal.
- Provided there is movement of tool relative to the material or vice versa, so as to make cutting action possible.

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