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Mazak M Code List M-codes Description
M00 Program stop M01 Optional stop
M02 Program end M03 Spindle normal

rotation M04 Spindle reverse rotation
M05 Spindle stop M06 Chuck unclamp
(releasing workpiece) M07 Chuck clamp

(holding workpiece) M08 Flood coolant
ON M09 Coolant OFF M10 M11 M12
Milling spindle mode cancel (Turning
mode selection) M13 Milling...