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# The Dark Emma Haughton

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Install the (2620 kPa) [380 psi] pressure regulator (1) into the IFSM housing and tighten. Torque Value: 27 n•m [ 239 in-lb ]

<https://quickserve.cummins.com/qs3/portal/service/manual/en/3666239/7/10/2018...> Page 8 Torque Value: 9.5 n•m [ 84 in-lb ] Install the o-ring (2) onto the anti-drain back valve (1). Install the anti-drain back valve (1) into the housing and tighten.

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This manual provides instructions for troubleshooting and repairing this engine in the chassis. The manual is organized to guide a service technician through the logical steps of identifying and correcting problems related to the engine. Electronic manual includes repair and service information,

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The Cummins M-series engine is a straight-six diesel engine designed and produced by Cummins. It displaces 10.8 litres (659.1 cu in).

**Cummins M-series engine - Wikipedia**  
Cummins ISM

continues to lead the way for heavy-duty diesels in its class. Thoroughly tested and proven to meet Cummins rigorous durability standards, the ISM satisfies the latest emissions requirements without expensive aftertreatment or special fuels. The bottom line: You win.

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- For ISM, ISMe, and QSM11 engines, refer to Procedure 016-005 in the Troubleshooting and Repair ISM, ISMe, and QSM11 Engines, Manual, Bulletin 3666322. Install the clutch, transmission, and driveline. Refer to the manufacturer's instructions. Operate the engine and check for leaks.