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Scania recommends dimensioning the cooling system with a margin of at least

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Industrial engines DC09, DC13, DC16 - Scania

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Corrosion inhibitor can be fatal if ingested. If there is no danger of freezing, only Scania Corrosion Inhibitor should be used in the coolant. Avoid contact with the skin. The inhibitor in Scania Corrosion Inhibitor is free of nitrites. Page 36: Cleaning The Cooling System Tighten the flange nuts to 26

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- Scania recommends filling coolant using the coolant trolley (part number 588 540) via the drain and filler nipple. This is to minimise the occurrence of trapped air in the cooling system.
- If the coolant trolley is not available, it is also possible to fill coolant via the ex-

pansion tank, see exceptions below.

Filling coolant and bleeding the cooling system - Scania Group

Operator's Manual. Engine installation, including cooling system, intake system and exhaust system installation, that is not completed in accordance with the Scania installation instructions and emissions certificate for this engine type. Damage resulting from accidents, acts of nature or other events beyond the control of Scania.

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- Whenever necessary, always contact an authorised Scania workshop. They have special tools, genuine Scania parts and trained staff with practical experience of Scania engines. Note: Always use genuine Scania parts in service and repair to keep the engine operating correctly. The information in this manual was correct at the time of going to press.

IMPORTANT INFORMATION SERIOUS RISK OF INJURY. - Scania Group

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engine opm96-11m en 1 588 296
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