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Scania Cooling System Manual 9

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 dimensioning the
 cooling system with a
 margin of at least 5°C
 to com- pensate for
 any clogging of the
 radiator. • Alarm limits
 for the coolant
 temperature. The
 following factors must
 also be taken into
 consideration: • With a
 pusher fan the cooling
 air is warmed up when
 it passes the engine.

Industrial engines DC09, DC13, DC16 - Scania

Scania Cooling System
 Manual This manual
 covers all road going 9,
 11 and 14 litre engines

up to 1996 Manual
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Work Description 10
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normally have a cl
osed cooling system,
with coolant pumped
through the engine and
a heat exchanger in a
closed circuit. The
exhaust manifold is
connected to the
coolant circuit. On DI16
XPI, the turbo-
chargers are also
connected to the
coolant circuit.

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Manual ... Multi-Engine Installation with Common Cooling System; 18. Filling Coolant; 20. Installation Instructions for the Cooling System. 20.

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Scania rec- ommends dimensioning the cooling system with a margin of at least 5°C to com- pensate for any clogging of the radiator. • Alarm limits for the coolant temperature. The following factors must also be taken into consideration: • With a pusher fan the cooling air is warmed up when it passes the engine.

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Corrosion inhibitor can be fatal if ingested. If there is no danger of freezing, only Scania Corrosion Inhibitor should be used in the coolant. Avoid contact with the skin. The inhibitor in Scania Corrosion Inhibitor is free of nitrites. Page 36: Cleaning The Cooling System Tighten the flange nuts to 26 Nm.

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- Scania recommends filling coolant using the coolant trolley (part number 588 540) via the drain and filler nipple. This is to minimise the occurrence of trapped air in the cooling system.
- If the coolant trolley is not available, it is also possible to fill coolant via the ex-

pansion tank, see exceptions below.

Filling coolant and bleeding the cooling system - Scania Group

Operator's Manual. Engine installation, including cooling system, intake system and exhaust system installation, that is not completed in accordance with the Scania installation instructions and emissions certificate for this engine type. Damage resulting from accidents, acts of nature or other events beyond the control of Scania.

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